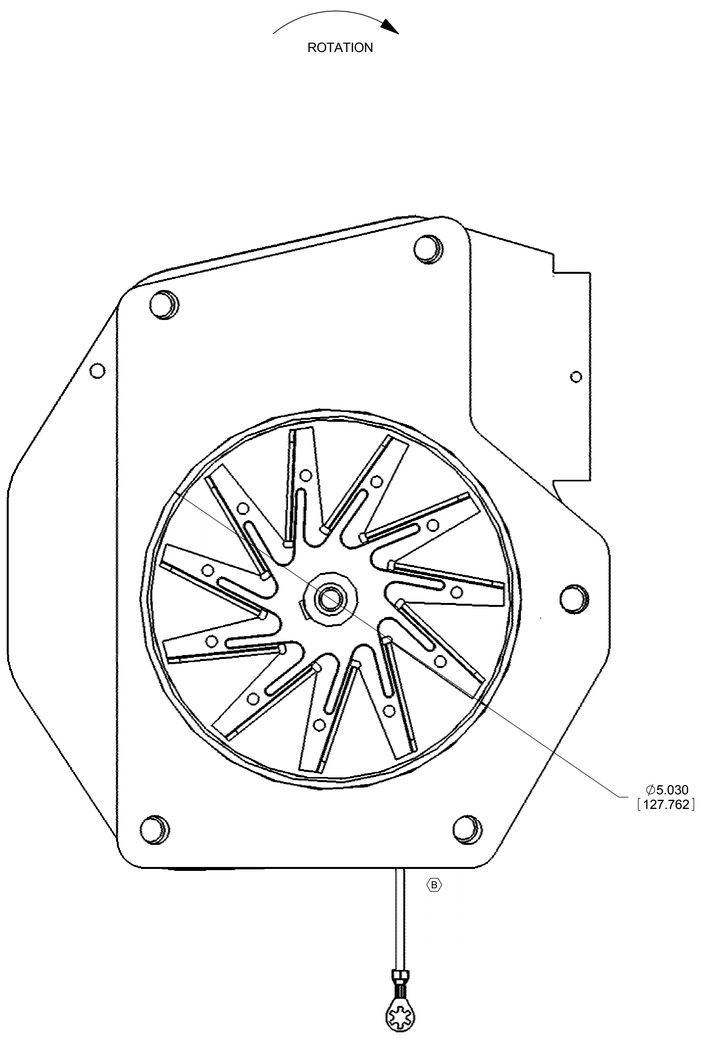
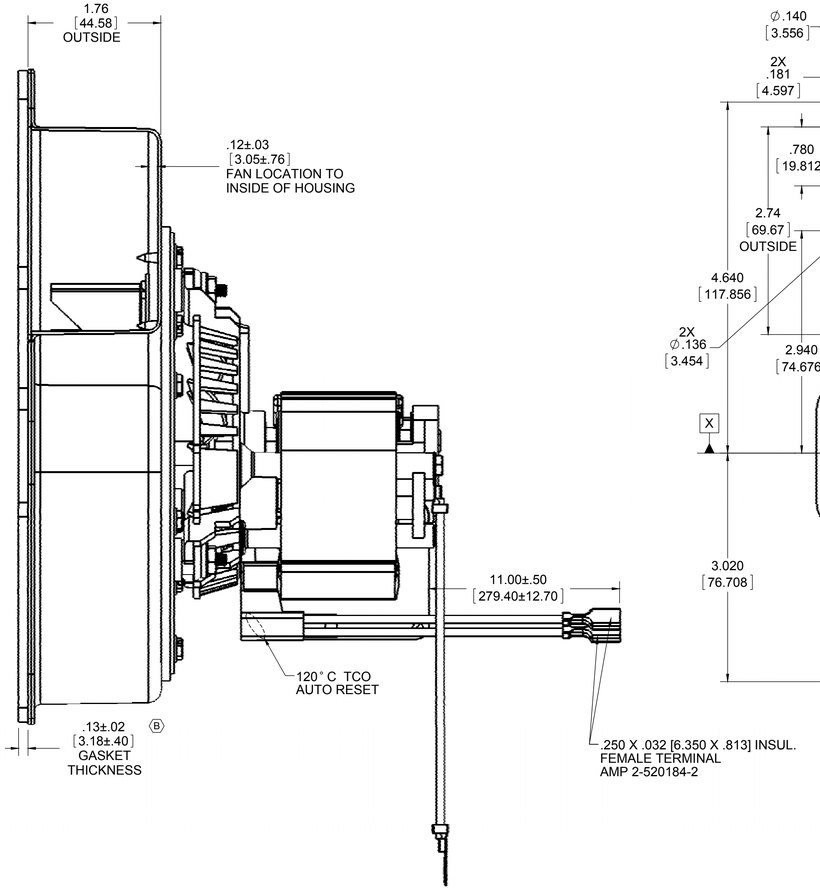
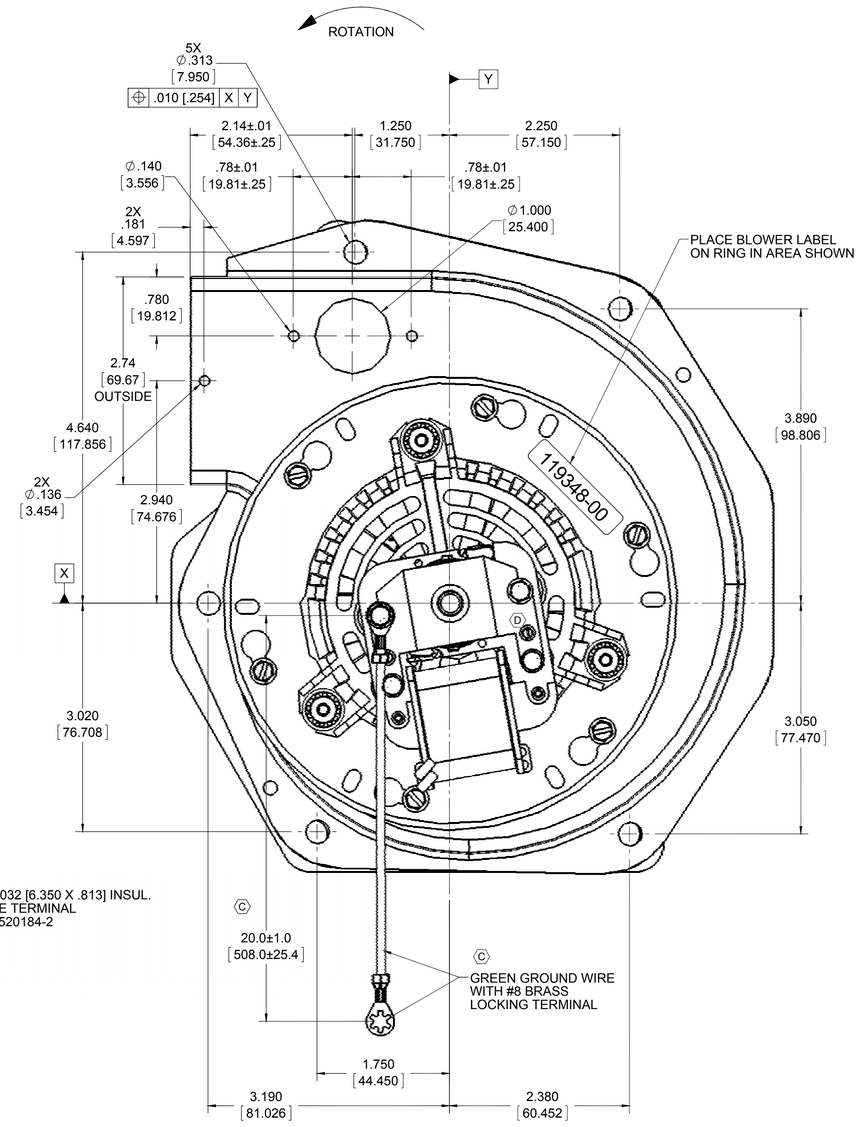
Uncontrolled Copy







MANUFACTURING NOTES:

1. FIELD & ROTOR ASSEMBLIES TO BE COATED WITH VM-107 (TWIN EMULSION).
2. PACK 32 BLOWERS INTO ITEM 95. THREE OF ITEM 95 PER SKID.
3. PLACE ITEM 407 PALLET CONE ON TOP OF PALLET, PLACE IN CENTER OF PALLET AND TAPE ALL FOUR FLAPS TO THE LID WITH PACKAGING TAPE.
4. PALLET TO HAVE CORNER PROTECTORS.
5. PALLET MUST BE BANDED (4) PLACES, THEN STRETCH WRAPPED.

Q.A. NOTES:

Ⓒ 1. MOTOR LEAD MATERIAL: 18 GA. STRANDED AND TINNED COPPER.
.031 [.787] X-LINK POLYETHYLENE INSULATED, 125° C U.L. RECOGNIZED AND CSA APPROVED.
GROUND LEAD: 18GA. 105°C U.L. .031 [.787] PVC, RECOGNIZED STYLE 1015, & CSA APPROVED.

Ⓖ Ⓕ 2. AT 168V. 50Hz. IN FREE AIR, TBD RPM MINIMUM SPEED IS REQUIRED WITH NO INLET RESTRICTION & APPROXIMATELY TBA CFM.

ENGINEERING NOTES:

Ⓖ Ⓕ 1. MOTOR PERFORMANCE PER APPROVED SAMPLE AX-3663.
2. FREE AIR SPEED: 2257 ± 125 RPM @ 220V. 50Hz

(MOTOR LABEL ENGINEERING REF. ONLY)

Ⓔ JAKEL INC. DATE CODE
Ⓖ J238-150-15277
Ⓗ 220V. 50Hz. .55A.
T.P.L. B

BLOWER LABEL

119348-00

DRAWING REVISION: K	REVISION BY: KSA	DATE: 7/20/2015	TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN BY: KSA	REGAL™ Jakel Motors Inc.	
ECO: ECO-0081473	APPROVED BY: MLS	DATE: 7/20/2015	DEC. / INCH. / mm / ANGLE .X ±0.1 [±2.5] ±0.5° .XX ±0.01 [±0.25] .XXX ±0.005 [±0.127] .XXXX ±0.0005 [±0.0127]		DATE: 7/20/2015	DESCRIPTION: BLOWER ASSY	
ECO DESCRIPTION: ADD PACK NOTES & CHANGE BORDERS			REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.076/.381] X 45°		APPROVED BY: MLS		
COPYRIGHT JAKEL MOTORS INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF JAKEL MOTORS INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.			CORNER FILLETS: R.02 [.51] MACHINED SURFACES: 125/ 3.2/ INCH mm mm SHOWN IN [BRACKETS]		DATE: 7/20/2015	REFERENCE	
						MATERIAL: NATURAL	PROCESS/FINISH
					THIRD ANGLE PROJECTION	SIZE: D	DRAWING NUMBER: 119348-00	SHEET: 2 OF 3